

ABSTRACT

A feed and drink bottle is made of plastic material preferably by an aseptic process. In its base form the bottle has a mouth intended to be sealed with a closure put in place after the feed has been put in the bottle through its mouth. The bottle is rendered unfit for re-use as a baby's 5 bottle, thus making it disposable either by preventing the closure from being able to be removed from the body of the bottle once it has reached its fully engaged position, or by preventing it from being replaced in a fluid tight position once it has been removed. The closure has a teat secured to it in an irremovable matter, as by the teat being clamped between the closure and a retainer member held in place in the closure, or by the teat being bonded to the closure. When 10 the closure and teat are formed as a single unit, the unit may be used more than once on a body of aseptic plastic material, thus putting back on the user the responsibility of ensuring that the body is sterile or aseptic before such re-use.